MATERIAL SAFETY DATA SHEET
AZ® 327 MIF Developer

Substance key: BBG7035
Version 1

REVISION DATE: 01/08/2010
Print Date: 01/29/2010

Section 01 - Product Information

Identification of the company:
AZ Electronic Materials USA Corp.
70 Meister Avenue
Somerville, NJ 08876
Telephone No.: 800-515-4164

Information on the substance/preparation
Product Safety: 808-429-3562

Emergency Tel. number: 800-424-9300 CHEMTREC

Trade name: AZ® 327 MIF Developer
Material No.: 000000018441723163

Section 02 - Composition information

Hazardous ingredients:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-no. (Trade secret no.)</th>
<th>Concentration [%]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tetramethylammonium hydroxide</td>
<td>75-59-2</td>
<td>&lt; 3.00</td>
</tr>
<tr>
<td>Ammonium lauryl sulfate</td>
<td>2235-54-3</td>
<td>&gt;= 1.00</td>
</tr>
</tbody>
</table>

Non-hazardous ingredients:

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-no. (Trade secret no.)</th>
<th>Concentration [%]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&gt; 95.00</td>
</tr>
</tbody>
</table>

Section 03 - Hazardous identification


Expected route of entry

Skin contact: yes
Ingestion: no
Inhalation: yes
Eye contact: Contact with liquid and mist.
Skin absorption: no

Health effects of exposure:

Component information:


Tetramethylammonium hydroxide (75-59-2)
Tetramethylammonium hydroxide may cause severe irritation or caustic burns to eyes and mucous membranes. TMAH is caustic and corrosive to skin and eyes in concentrated form. Pure TMAH is highly toxic in animal tests by the oral and dermal routes of exposure.

Known effects on other illnesses: Preexisting skin and eye conditions may be aggravated.

Listed carcinogen: IARC: NO NTP: NO OSHA: NO

HMIS:
Health: 2 Flammability: 0 Reactivity: 0 Personal protection: X

NFPA:
Health: 2 Flammability: 0 Reactivity: 0 Special notice: NONE.

Section 04 - First aid measures

After inhalation: Remove victim to fresh air. Administer oxygen if breathing is difficult. Consult physician if irritation or other symptoms occur.

After contact with skin: Consult physician if exposure is extensive or if irritation occurs. Immediately remove contaminated clothing and wash affected area thoroughly with soap and water.

After contact with eyes: Flush thoroughly with water for 15 minutes. Get immediate medical help.

After ingestion: If person is conscious, give water or milk to dilute stomach contents. Never give anything by mouth to an unconscious person. Consult physician. Do not induce vomiting.
Advice to doctor / Treatment: A component of this material causes severe acute toxicity in experimental animals by the oral or dermal route of exposure. Exposed individuals should be carefully observed and treated according to symptoms.

Section 05 - Fire fighting measures

Flash point: Water-based material with low organic content. Compatible with extinguishing agents.

Section 06 - Accidental release measures

Steps to be taken in case of spill or leak: Wearing appropriate personal protective equipment, contain spill, collect onto inert absorbent, and place in a suitable container. Rinse residual with water.

Section 07 - Handling and Storage

Advice on safe handling:
Use only with adequate ventilation and proper protective eyewear, gloves, and clothing.

Further information for storage conditions:
Store at appropriate temperature. See label for details. Store in original container. Keep from freezing.

Section 08 - Exposure Control / personal protection

Respiratory protection: If airborne concentrations pose a health hazard, become irritating, or exceed recommended limits, use a NIOSH approved respirator in accordance with OSHA respiratory protection requirements under 29CFR1910.134.

Hand protection: Rubber gloves.

Eye protection: Safety eyewear to protect against splashes.

Body protection: Clothing suitable to prevent skin contact.

Additional advice on system design: Where mist is present, provide local exhaust ventilation or a respirator certified for mist by NIOSH.
Section 09 - Physical and chemical properties

- Form: Liquid
- Color: Clear, colorless
- Odor: Slight amine odor.
- pH value: 13.4
- Solubility in water: soluble
- Density: 1 g/cm³
- Boiling point: 100 °C
- Loss on drying: 97 %

Section 10 - Stability and reactivity

- Hazardous reactions: Stable.
- Hazardous polymerization: Will not occur.
- Conditions to avoid: Avoid contact with strong acids. This product is expected, by test or analogy, to slowly attack aluminum and perhaps other nonferrous metals, releasing hydrogen gas.

Section 11 - Toxicological information

- Acute oral toxicity: Testing in animals shows that this material is, harmful (rat acute oral LD₅₀ between 500 and 5000mg/kg).

  Tetramethylammonium hydroxide (75-59-2)
  Acute oral toxicity: LD₅₀ rat 50 mg/kg as chloride salt

  Tetramethylammonium hydroxide (75-59-2)
  Acute inhalation toxicity: No data.

  Tetramethylammonium hydroxide (75-59-2)
  Acute dermal toxicity: LD₅₀ Guinea pig 25 mg/kg not determined
Section 12 - Ecological information

Further ecological information: No ecological testing was carried out on the preparation

Tetramethylammonium hydroxide (75-59-2)
Biodegradability: Readily biodegradable.

Tetramethylammonium hydroxide (75-59-2)
Fish toxicity: LC50
35.1 mg/l

Tetramethylammonium hydroxide (75-59-2)
Toxicity of aquatic invertebrates: EC50
0.21 mg/l

Tetramethylammonium hydroxide (75-59-2)
Algae toxicity: No data available.

Section 13 - Disposal considerations

Product: Consult local, state, and federal regulations.
This product would be considered a hazardous waste under RCRA due to high pH unless neutralized prior to disposal.

Uncleaned packaging: Packaging that cannot be cleaned should be disposed of as product waste

RCRA hazardous waste: RCRA number: D002
Yes – If it becomes a waste as sold.

Section 14 - Transport information

Land transport
- DOT:
Not restricted

Sea transport
- IMDG:
UN-No: 1835
Proper technical name: TETRAMETHYLAMMONIUM HYDROXIDE SOLUTION
Class: 8
Packaging group: III
Avoid breathing mist, and avoid contact with skin, eyes, and clothing. Use only with adequate ventilation, and proper protective eyewear, gloves, and clothing. Wash thoroughly after handling. Keep container closed.

In case of contact, flush eyes with plenty of water for 15 minutes. Get medical attention immediately. Flush affected skin areas with water, and wash with mild soap and water. Remove contaminated clothing. If INHALED, remove individual to fresh air. If breathing is difficult, give oxygen. If ingested, give water or milk to dilute stomach contents. Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately for ingestion or breathing problems or if skin contact is extensive.

If spilled, wear protective clothing, absorb with inert material, collect and place in a chemical waste container. Rinse residue with water.

Keep sealed in original container. Avoid freezing and direct sunlight. Product should be stored > 32°F (0°C). Empty container may contain harmful residue.

The solvent in this product is not photochemically reactive per Rule 102 of the California South Coast Air Quality Management District.

This information is supplied under the OSHA Hazard Communication Standard, 29 CFR 1910.1200, and is offered in good faith based on data available to us that we believe to be true and accurate. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable to the material. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate for that use. No warranty, express or implied, is made regarding the accuracy of this data, the hazards connected with the use of the material, or the results to be obtained from the use thereof. We assume no responsibility for damage or injury from the use of the product described herein. Data provided here are typical and not intended for use as product specifications. (R) and TM indicate trademarks of AZ Electronic Materials USA Corp., its business partners and suppliers.