CHEMICAL PRODUCT/DISTRIBUTOR

HD MicroSystems(TM)
Cheesequake Road
Parlin
New Jersey
USA
08859

PHONE NUMBERS
Product Information : (800) 346-5656
Transport Emergency : (800) 424-9300 (Outside the US (703) 527-3887)
Medical Emergency : (800) 441-7515 (Outside the US (302) 774-1000)

COMPOSITION/INFORMATION ON INGREDIENTS

Components

<table>
<thead>
<tr>
<th>Material</th>
<th>CAS Number</th>
<th>%</th>
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</thead>
<tbody>
<tr>
<td>*n-Methylpyrrolidone</td>
<td>872-50-4</td>
<td>30-60</td>
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<tr>
<td>Propylene Glycol Monomethyl Ether</td>
<td>107-98-2</td>
<td>30-60</td>
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* Disclosure as a toxic chemical is required under Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

HAZARDS IDENTIFICATION

Potential Health Effects

This product is a physical mixture. The health effects information about this product is based on the individual ingredients:

OVERVIEW: The most likely routes of overexposure to this product are skin contact and inhalation. Skin irritation and/or other effects of skin contact are easily avoided by using proper gloves (see section titled GLOVES) and washing affected areas immediately if contact occurs. Volatile solvents will start evaporating during room temperature use.
of the product, such as thinning, pouring from jar to dispensing machine, and spin coating. Mist and solvent vapors will evolve if spray application is used. During wafer drying, 125 - 150 °C, and final curing, 350 - 450 °C, the remaining solvent(s) will evaporate. Potential overexposure to other chemicals used in the operation such as wafer etchants and cleaners should also be considered. Well designed area and personal air sampling and analysis can show if exposures are within established limits. Properly designed local ventilation and process enclosure are effective ways to limit employee exposure where needed. In addition to meeting exposure limits, it is always prudent to use all practical means to minimize employee exposure to chemicals. A significant difference in overall exposure can be made with practical measures such as:
* Inhalation - minimizing by keeping jars of product covered
* Eye - avoiding contact by wearing chemical splash goggles where there is splash potential
* Ingestion - avoiding by washing hands before eating, drinking or smoking, and restricting these activities to outside the work area.

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>>>1-Methoxy-2-Propanol

****Toxic effects described in animals include: BY SKIN OR EYE CONTACT: Slight skin irritation; Eye irritation; Central nervous system effects; BY INHALATION: Central nervous system effects; Liver effects; Lung effects. Toxic effects of repeated or prolonged animal exposures include: BY SKIN OR EYE CONTACT: Kidney effects; Death; BY INHALATION: Central nervous system effects; Lower weight gain; Liver effects; Kidney effects; BY INGESTION: Weight loss; Central nervous system effects; Kidney effects; Liver effects; ****Additional animal tests have shown: Developmental toxicity at dosage levels showing maternal toxicity; No reproductive toxicity. ****Human health effects of overexposure may include: BY SKIN OR EYE CONTACT: Skin irritation with discomfort or rash; Eye irritation with discomfort, tearing, or blurring of vision; BY INHALATION: Irritation of the upper respiratory passages with coughing and discomfort; BY INGESTION: Temporary nervous system depression with anaesthetic effects, e.g., dizziness, headache, confusion, incoordination, and loss of consciousness. ***In addition: BY SKIN OR EYE CONTACT: Skin permeation can occur in amounts capable of producing effects of systemic toxicity.

>>>N-Methyl-2-Pyrollidone

****Toxic effects described in animals include: BY SKIN OR EYE CONTACT: Mild skin irritation; No skin sensitization; BY INHALATION: Respiratory effects. Toxic effects of repeated or prolonged animal exposures include: BY INHALATION: Respiratory effects; Bone marrow effects; Lymph system effects; Testicular effects; ****Additional animal tests
have shown: No carcinogenic activity; No developmental
toxicity; No genetic damage in bacterial or mammalian cell
cultures; No reproductive toxicity. ****Human health effects
of overexposure may include: By contact with liquid or
vapor: Eye irritation with discomfort, tearing, or blurring
of vision; BY SKIN OR EYE CONTACT: Eye irritation with
discomfort, tearing, or blurring of vision; Skin irritation
with itching, burning, redness, swelling or rash; BY
INHALATION: Runny nose; Sore throat; Sneezing; Irritation of
the nose and throat; Nonspecific discomfort, e.g., nausea,
headache or weakness. ****Human effects of higher level
acute, repeated or chronic overexposure may include: BY SKIN
OR EYE CONTACT: Skin reddening; Skin irritation with
discomfort or rash; Dermatitis; Swelling; Burning. ***In
addition: BY SKIN OR EYE CONTACT: There are inconclusive or
unverified reports of human sensitization.

Individuals may have increased susceptibility to the hazards
of overexposure to ingredient(s) of this product if they
have pre-existing diseases of the: Central nervous system;
Liver.

Carcinogenicity Information

None of the components present in this material at concentrations
equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH
as a carcinogen.

FIRST AID MEASURES

First Aid

INHALATION

If inhaled, remove to fresh air. If not breathing, give
artificial respiration. If breathing is difficult, give oxygen.
Call a physician.

SKIN CONTACT

In case of contact, immediately flush skin with plenty of water
for at least 15 minutes while removing contaminated clothing and
shoes. Call a physician. Wash contaminated clothing before reuse.

EYE CONTACT

In case of contact, immediately flush eyes with plenty of water
for at least 15 minutes. Call a physician.

INGESTION
Material Safety Data Sheet

(FIRST AID MEASURES - Continued)

If swallowed, do not induce vomiting. Immediately give 2 glasses of water. Never give anything by mouth to an unconscious person. Call a physician.

Notes to Physicians

Activated charcoal mixture may be beneficial. Suspend 50 g activated charcoal in 400 mL water and mix well. Administer 5 mL/kg, or 350 mL for an average adult.

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FIRE FIGHTING MEASURES
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Flammable Properties

  Flash Point : 130 F (54 C) Calculated

Extinguishing Media

  Dry Chemical, Carbon Dioxide, Water Spray.

Fire Fighting Instructions

  Wear full protective equipment. Thoroughly decontaminate all equipment used in firefighting efforts before returning to service.

  Toxic decomposition products may form under fire conditions. (See Decomposition Section.); Wear a full facepiece, positive pressure, self-contained breathing apparatus (SCBA); Dispose of residues per federal, state, and local regulation. (See Waste Disposal Section.).

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ACCIDENTAL RELEASE MEASURES
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Safeguards (Personnel)

  NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

  Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus.

Spill Clean Up

  Spill, Leak or Release:
  FOR SMALL SPILLS, absorb on rags, sand or other absorbent material;

  FOR LARGE SPILLS, get workers out of affected area. If flammable liquids or vapors may be present, turn off electrical devices or other sources of sparks or flames.
WEAR PROTECTIVE EQUIPMENT. Use supplied-air respiratory protection if vapor concentrations are not known; Contain spill at source by diking or absorbing with sand. Do not allow spill to spread to or intentionally flush to sewer or ground. Wash area thoroughly. Adequately ventilate area; Spill residue, cleaning rags and absorbent may be considered hazardous. (See Waste Disposal Section.).

HANDLING AND STORAGE

Handling (Personnel)

Avoid contact with eyes, skin or clothing. Wash thoroughly after handling. Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material. Wash contaminated clothing prior to reuse.

Contaminated clothing and cleaning materials, etc. should be considered hazardous until decontaminated or properly disposed of. (See Waste Disposal Section.).

Handling (Physical Aspects)

Contains photoreactive chemicals. Open and use under yellow light.

Storage

Store product below 90F to ensure product viscosity stability.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls

Use only with adequate ventilation.

Personal Protective Equipment

Respiratory Protection:
A NIOSH/MSHA approved full-face mask equipped with chemical cartridges approved for methylamine may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, when exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection; For most conditions, no respiratory protection should be needed; however, if handling at elevated temperatures without
sufficient ventilation, use an approved air-purifying respirator. In dusty atmospheres, use an approved dust respirator;

Selection of a suitable respirator will depend on the properties of the contaminant(s) and their actual or expected air concentration(s) versus applicable limits. Consult ANSI Standard Z88.2 for decision logic to select appropriate NIOSH/MSHA approved respirators; A NIOSH/MSHA/OSHA approved air purifying respiratory with a dust/mist cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known or any other circumstances where air purifying respirators may not provide adequate protection;

Use a positive pressure air-supplied respirator if concentrations may exceed exposure limits. Air-purifying respirators are inadequate for this material; If respirators are needed to meet applicable limits, a respiratory protection program up to the level of OSHA Standard 29 CFR 1910.134 is mandatory. This includes air monitoring, selection, medical approval, training, fit testing, inspection, maintenance, cleaning, storage, etc; An OSHA/NIOSH respirator for protection against Nuisance Dust is recommended.

Gloves:
Gloves should be used when the possibility of skin contact exists; The suitability of a particular glove and glove material should be determined as part of an overall glove program. Considerations may include chemical breakthrough time; permeation rate; abrasion, cut and puncture resistance; flexibility; duration of contact; etc.

Other Protection Practices:
Appropriate eye protection such as chemical splash goggles should be used if the possibility of eye contact exists; Protective outer clothing should be used where the possibility of body contact exists. Additional engineering controls, work practices and training may be required depending on exposure levels. These are discussed in the OSHA Respiratory Protection Standard (29 CFR 1910.134) and OSHA Hazard Communication Standard (29 CFR 1910.1200). Do not breath dust. Avoid contact with eyes, skin, or clothing wash thoroughly after handling.

Exposure Guidelines
Applicable Exposure Limits

n-Methylpyrrolidone
PEL (OSHA) : None Established
TLV (ACGIH) : None Established
AEL * () : 5 ppm, 8 & 12 Hr. TWA, Skin
WEEL (AIHA) : 10 ppm, 8 Hr. TWA, Skin

Propylene Glycol Monomethyl Ether
PEL (OSHA) : None Established
TLV (ACGIH) : 100 ppm, 369 mg/m³, 8 Hr. TWA;
STEL 150 ppm, 553 mg/m³
AEL * () : None Established

* AEL is 's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

PHYSICAL AND CHEMICAL PROPERTIES

Physical Data

Form : Liquid.
Color : Colorless to Amber.
Solubility in Water : Slight
Odor : Aromatic.

STABILITY AND REACTIVITY

# Chemical Stability

Stable at normal temperatures and recommended storage conditions.

# Conditions to Avoid

Reducing agents; Oxidizing agents; Bases; Acids; Strong Acids; Strong Oxidizers; Inert gases; Direct Sunlight.

# Incompatibility with Other Materials

Reducing agents; Oxidizing agents; Bases; Acids; Strong Acids; Strong Oxidizers; Inert gases; Direct Sunlight.

# Decomposition

Carbon monoxide (CO); Nitrogen oxides; Carbon dioxide; water; Various hydrocarbons

# Polymerization

Does not normally polymerize significantly.
TOXICOLOGICAL INFORMATION

Animal Data

>>> N-Methyl-2-Pyrollidone
Inhalation 4 hour ALC: 1.7 mg/L in rats (Moderately toxic)
Skin absorption LD50: > 8,000 mg/kg in rabbits (Slightly toxic)
Oral LD50: 4,320 mg/kg (Slightly toxic).

>>> 1-Methoxy-2-Propanol
Inhalation 4 hour LC50: 15,000 ppm in rats
Skin absorption LD50: 14,000 mg/kg in rabbits
Oral LD50: 5,200 mg/kg in rats.

DISPOSAL CONSIDERATIONS

Waste Disposal
Components of this product may be considered hazardous; Consult applicable Federal, State, and local regulations for allowable disposal methods.

Container Disposal
Empty product containers should be considered hazardous until decontaminated or properly disposed of. (See Waste Disposal Section.).

REGULATORY INFORMATION

U.S. Federal Regulations
This product complies with TSCA inventory reporting requirements.

State Regulations (U.S.)
WARNING - SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM-
n-Methylpyrroloidone

Canadian Regulations
Class B, Div 3; D2B.
The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

Responsibility for MSDS: HD MicroSystems(TM)
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          Parlin, NJ 08859
Telephone: 1-800-346-5656

# Indicates updated section.

End of MSDS